
This document is NOT a Safety Data Sheet. Its purpose is to provide safety information on products not subject to regulations on dangerous substances and preparations.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

- Trade name Ketaspire® PEEK AM Filament CF10 LS1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Uses of the Substance/Mixture

- Plastics industry

1.3 Details of the supplier of the safety data sheet

Company

SOLVAY SPECIALTY POLYMERS ITALY S.p.A.
VIALE LOMBARDIA, 20
20021, BOLLATE
ITALIA
Tel: +39-02-290921

E-mail address

manager.sds@solvay.com

1.4 Emergency telephone number

+44(0)1235 239 670 [CareChem 24]

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (Regulation (EC) No 1272/2008)

- The product is an article and is not subject of the Globally Harmonised System (GHS).

2.2 Label elements

- The product is an article and is not subject of the Globally Harmonised System (GHS).

2.3 Other hazards which do not result in classification

None known.

SECTION 3: Composition/information on ingredients

3.1 Substance

- Not applicable, this product is a mixture.

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3.2 Mixture

Information on Components and Impurities

Chemical name	Identification number	Classification Regulation (EC) No 1272/2008	Concentration [%]
Polyetheretherketone	CAS-No. : 29658-26-2 self classification	Not classified	>= 75 - <= 95
carbon	CAS-No. : 7440-44-0 self classification	Not classified	>= 5 - <= 25

SECTION 4: First aid measures

4.1 Description of first aid measures

In case of inhalation

- Remove to fresh air.
- If symptoms persist, call a physician.

In case of skin contact

- Cool skin rapidly with cold water after contact with hot polymer.
- Do not peel polymer from the skin.
- Obtain medical attention.

In case of eye contact

- Flush eyes with running water for several minutes, while keeping the eyelids wide open.
- If eye irritation persists, consult a physician

In case of ingestion

- Never give anything by mouth to an unconscious person.
- If a large amount is swallowed, get medical attention.

4.2 Most important symptoms and effects, both acute and delayed

In case of inhalation**Effects**

- Mechanical irritation from the particulates generated by the product.
- Thermal decomposition can lead to release of hazardous gases and vapors

In case of skin contact**Effects**

- Mechanical irritation from the particulates generated by the product.

In case of eye contact**Effects**

- Mechanical irritation from the particulates generated by the product.

In case of ingestion**Effects**

- Low ingestion hazard.

4.3 Indication of any immediate medical attention and special treatment needed

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Notes to physician

- None

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing media**

- powder
- Foam
- Water
- Water spray
- Carbon dioxide (CO₂)

Unsuitable extinguishing media

- None known.

5.2 Special hazards arising from the substance or mixture

- Combustible material
- In a fire, the polymer melts, producing droplets which may propagate fire.
- Once started, a fire will tend to self extinguish (see section 9).
- Heating can release hazardous gases.

5.3 Advice for firefighters**Special protective equipment for firefighters**

- In the event of fire, wear self-contained breathing apparatus.
- Fire fighters must wear fire resistant personnel protective equipment.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures****Advice for non-emergency personnel**

- Refer to protective measures listed in sections 7 and 8.

Advice for emergency responders

- Sweep up to prevent slipping hazard.
- Avoid dust formation.
- Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

- Should not be released into the environment.
- The product should not be allowed to enter drains, water courses or the soil.

6.3 Methods and materials for containment and cleaning up

- Sweep up and shovel into suitable containers for disposal.
- Avoid dust formation.
- Keep in properly labelled containers.
- Keep in suitable, closed containers for disposal.
- Treat recovered material as described in the section "Disposal considerations".

6.4 Reference to other sections

- Refer to protective measures listed in sections 7 and 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Take measures to prevent the build up of electrostatic charge.
- Ensure all equipment is electrically grounded before beginning transfer operations.
- Use only equipment and materials which are compatible with the product.
- To avoid thermal decomposition, do not overheat.

Hygiene measures

- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/Storage conditions

- Keep container closed.
- Keep away from heat and sources of ignition.
- Keep away from open flames, hot surfaces and sources of ignition.
- To avoid thermal decomposition, do not overheat.
- Avoid dust formation.
- Refer to protective measures listed in sections 7 and 8.
- Do not smoke.

7.3 Specific end use(s)

- For further information, please contact:
- Supplier

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

8.2 Exposure controls

Control measures

Engineering measures

- Provide local ventilation appropriate to the product decomposition risk (see section 10).
- Provide appropriate exhaust ventilation at places where dust is formed.
- Refer to protective measures listed in sections 7 and 8.
- Apply technical measures to comply with the occupational exposure limits.

Individual protection measures

Respiratory protection

- When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Use only respiratory protection that conforms to international/ national standards.
- In case of dust clouds/fog/fumes, dust mask type P1.
- In case of decomposition (see section 10), face mask with combined type B-P2 cartridge.

Hand protection

- When handling hot material, use heat resistant gloves.

Eye protection

- Safety glasses with side-shields
- Dust proof goggles, if dusty.

Skin and body protection

- Long sleeved clothing

Hygiene measures

- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

Protective measures

- When using do not eat, drink or smoke.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

<u>Appearance</u>	<u>Form:</u> filament <u>Physical state:</u> solid <u>Colour:</u> black
<u>Odour</u>	odourless
<u>Odour Threshold</u>	No data available
<u>pH</u>	Not applicable
<u>Melting point/freezing point</u>	<u>Melting point/range:</u> 340 °C
<u>Initial boiling point and boiling range</u>	<u>Boiling point/boiling range:</u> Not applicable
<u>Flash point</u>	Not applicable
<u>Evaporation rate (Butylacetate = 1)</u>	No data available
<u>Flammability (liquids)</u>	The product is not flammable.
<u>Flammability/Explosive limit</u>	No data available
<u>Auto-ignition temperature</u>	No data available
<u>Vapour pressure</u>	Not applicable
<u>Vapour density</u>	Not applicable
<u>Density</u>	No data available
<u>Relative density</u>	No data available
<u>Solubility</u>	<u>Water solubility:</u> negligible
<u>Partition coefficient: n-octanol/water</u>	No data available
<u>Decomposition temperature</u>	No data available
<u>Viscosity</u>	No data available
<u>Explosive properties</u>	No data available
<u>Oxidizing properties</u>	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity**10.1 Reactivity**

- No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

- Stable under normal conditions.

10.3 Possibility of hazardous reactions

- No dangerous reaction known under conditions of normal use.

polymerisation

- Hazardous polymerisation does not occur.

10.4 Conditions to avoid

- Heat, flames and sparks.
- To avoid thermal decomposition, do not overheat.
- Avoid dust formation.
- The normal temperature for processing this resin exceeds the decomposition and/or ignition temperature of some other polymeric resins, such as polyacetal, polyvinyl chloride (PVC), polypropylene, etc. If PVC or any other resin with a decomposition temperature below 371°C / 700°F is molded or handled in your equipment, these materials can rapidly decompose and/or react with this resin at the temperatures used to process this resin. Inadvertent contamination of this resin with these materials from the material handling system or other equipment can result in a rapid, possibly violent release of decomposition fumes, when the contaminated material is brought to processing temperature. To avoid, thoroughly clean molding and other processing equipment prior to changeover and prevent cross contamination of material handling systems.

10.5 Incompatible materials

- Polymeric resins

10.6 Hazardous decomposition products

- Carbon monoxide
- Sulphur oxides
- Hydrocarbons
- Hydrogen fluoride
- The release of other hazardous decomposition products is possible.

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity**

Acute oral toxicity	No data available
Acute inhalation toxicity	No data available

Acute dermal toxicity	No data available
Acute toxicity (other routes of administration)	No data available

<u>Skin corrosion/irritation</u>	No data available
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<u>Serious eye damage/eye irritation</u>	No data available
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<u>Respiratory or skin sensitisation</u>	No data available
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Mutagenicity

Genotoxicity in vitro No data available
Genotoxicity in vivo No data available

Carcinogenicity No data available

Toxicity for reproduction and development

Toxicity to reproduction/Fertility No data available
Developmental Toxicity/Teratogenicity No data available

STOT

STOT - single exposure No data available
STOT - repeated exposure No data available

Experience with human exposure No data available

Aspiration toxicity No data available

Further information Because the components are encapsulated in the resin and may not be bioavailable in the body, they may not exert the above mentioned health effects. Description of possible hazardous to health effects is based on experience and/or toxicological characteristics of several components.

SECTION 12: Ecological information**12.1 Toxicity****Aquatic Compartment**

Acute toxicity to fish No data available

Acute toxicity to daphnia and other aquatic invertebrates No data available

Toxicity to aquatic plants No data available

Toxicity to microorganisms No data available

Chronic toxicity to fish No data available

Chronic toxicity to daphnia and other aquatic invertebrates No data available

12.2 Persistence and degradability

Abiotic degradation No data available

Physical- and photo-chemical No data available

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elimination**Biodegradation** No data available**12.3 Bioaccumulative potential****Partition coefficient: n-octanol/water** No data available**Bioconcentration factor (BCF)** No data available**12.4 Mobility in soil****Adsorption potential (Koc)** No data available**Known distribution to environmental compartments** No data available**12.5 Results of PBT and vPvB assessment** No data available**12.6 Other adverse effects** No data available**SECTION 13: Disposal considerations****13.1 Waste treatment methods****Product Disposal**

- In accordance with local and national regulations.
- Waste characterizations and compliance with applicable laws and regulations are the responsibility of the waste generator.
- Must be incinerated in a suitable incineration plant holding a permit delivered by the competent authorities.
- Can be landfilled or incinerated, when in compliance with local regulations.
- Do not dispose of waste product into drains or watercourses.

Advice on cleaning and disposal of packaging

- Empty containers.
- Dispose of as unused product.
- For unused and uncontaminated product, the preferred options include sending to a licensed, permitted: recycler, reclaimer, incinerator or other thermal destruction device or industrial landfill.

SECTION 14: Transport information**ADR**

not regulated

RID

not regulated

IMDG

not regulated

IATA

not regulated

ADN/ADNR

not regulated

SECTION 15: Regulatory information

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15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**Notification status**

Inventory Information	Status
United States TSCA Inventory	- Listed on Inventory
Canadian Domestic Substances List (DSL)	- Listed on Inventory
Australia Inventory of Chemical Substances (AICS)	- Listed on Inventory
Japan. CSCL - Inventory of Existing and New Chemical Substances	- In compliance with the inventory
Korea. Korean Existing Chemicals Inventory (KECI)	- Listed on Inventory
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	- One or more components not listed on inventory
China. Inventory of Existing Chemical Substances in China (IECSC)	- Listed on Inventory
EU. European Registration, Evaluation, Authorisation and Restriction of Chemical (REACH)	- If product is purchased from Solvay in Europe it is in compliance with REACH, if not please contact the supplier.

15.2 Chemical safety assessment

- no data available

SECTION 16: Other information**Further information**

- Mixture in CLP Format

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. Such information is only given as a guidance to help the user handle, use, process, store, transport, dispose and release the product in satisfactory safety conditions and is not to be considered as a warranty or quality specification. It should be used in conjunction with technical sheets but do not replace them. Thus, the information only relates to the designated specific product and may not be applicable if such product is used in combination with other materials or in any other manufacturing process, unless otherwise specifically indicated. It does not release the user from ensuring he is in conformity with all regulations linked to its activity.